

RZR XP4 Zipperless Upper Doors (KIT) Part# 2005020003



Congratulations on your purchase of the Zipperless Upper Doors for your Polaris RZR XP4. Please take note of the information and instructions below to get the most out of your Tusk Product.

For a detailed video instructions please visit www.rockymountainatvmc.com

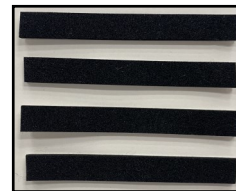
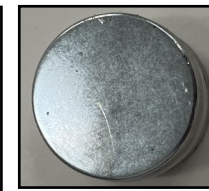
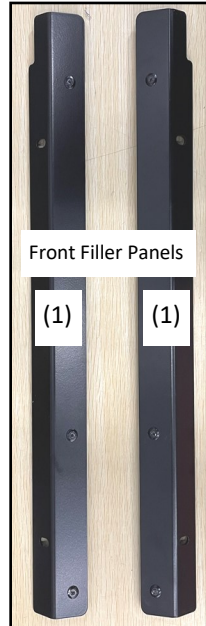
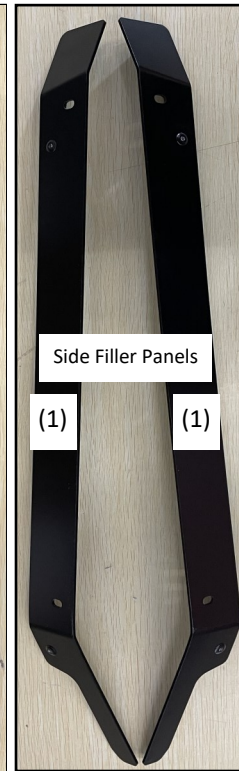
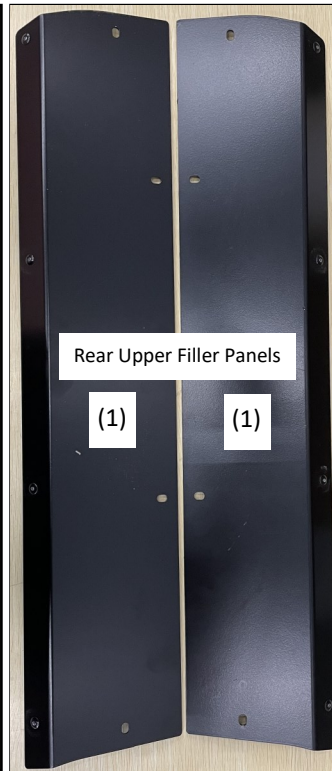
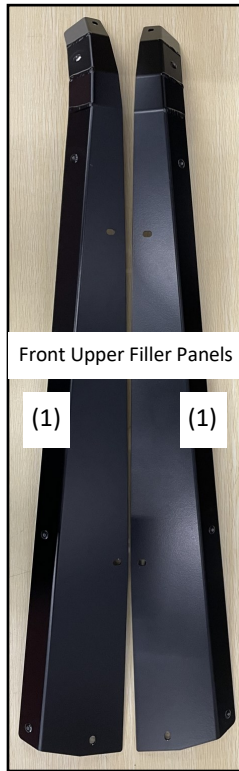
INSTALLATION INSTRUCTIONS AND INFORMATION

Vehicle Fitment

- Polaris RZR XP4 (2014-2020)

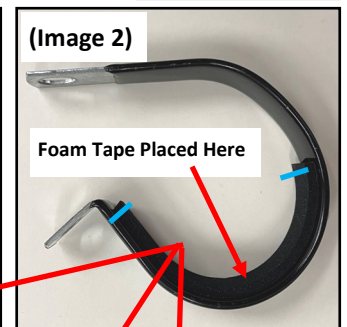
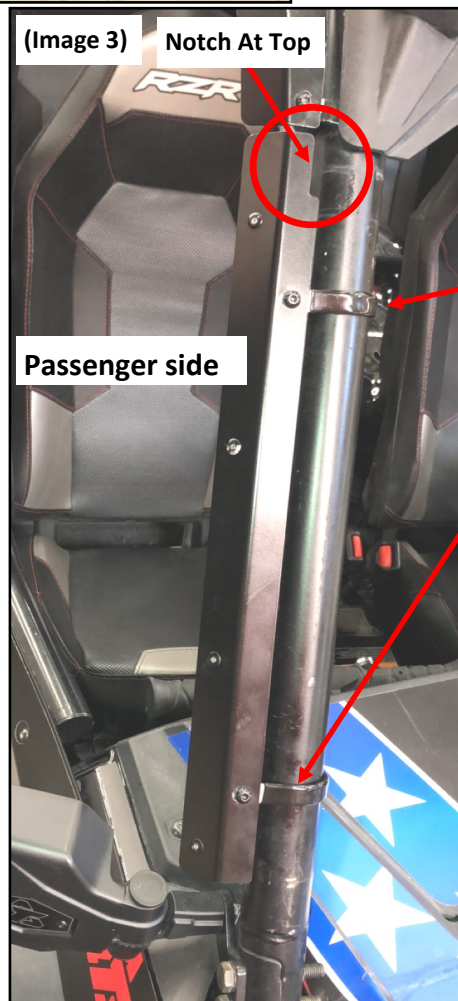
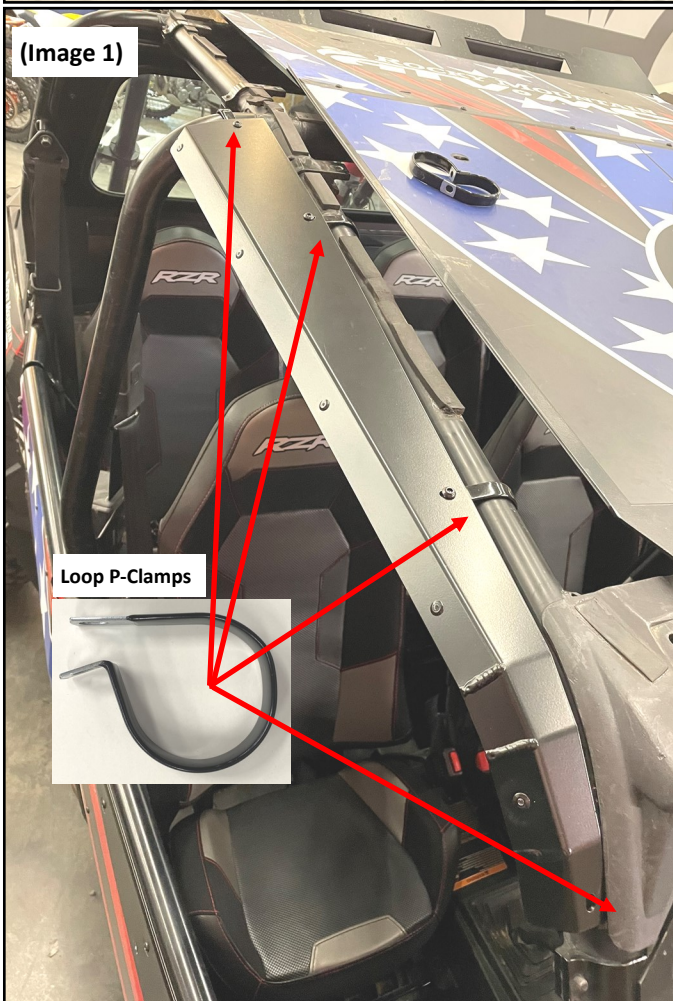
Hardware

- (1) RH, (1) LH Front Upper Filler
- (1) RH, (1) LH Side Filler Panel
- (1) RH, (1) LH Rear Upper Filler Panel
- (1) RH, (1) LH Front Filler Panel
- (1) RH Front Zipperless Door Skin
- (1) LH Front Zipperless Door Skin (Not Pictured)
- (1) RH Rear Zipperless Door Skin
- (1) LH Rear Zipperless Door Skin (Not Pictured)
- (26) M6 x 16mm Button Head Bolt
- (26) M6 Nylon Locking Nuts
- (26) Loop Clamps
- (2) Disc Magnets
- (1) Bulb Trim For Side Filler Panels
- (2) 3M VHB Tape Circles
- (4) 3" Foam tape strips
- (22) Philp head threaded snaps
- (22) 8-32 Hex Serrated Flange Nuts

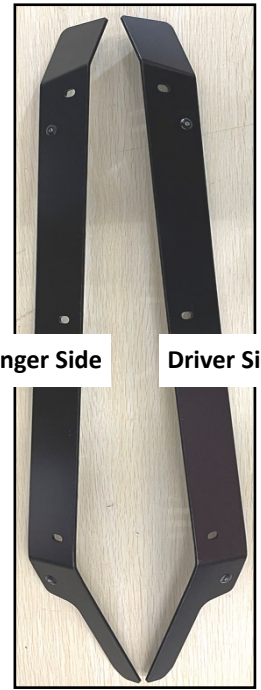
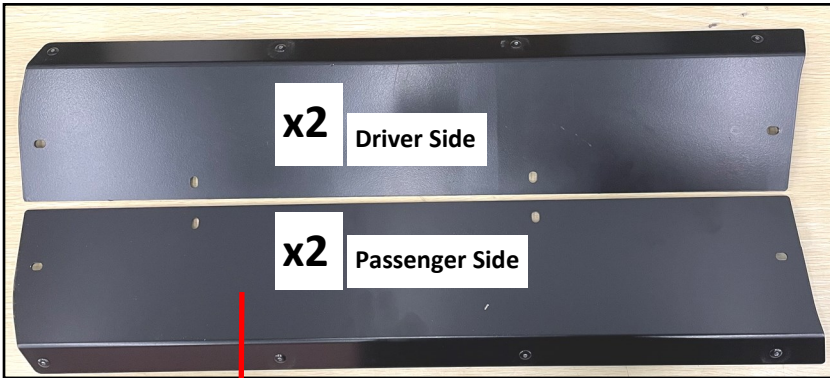


We have found install of the Tusk Zipperless Upper Doors is easier done with other accessories off the machine. This includes roofs, rear windows, and front windows. These accessories can be reinstalled once upper door install is complete.

1. Once your machine is prepped for install, locate the two front upper filler panels, use (4) loop P-clamps for each panel. To attach each filler panel to the machine use hardware quantity (8) M6 x 16mm button heads bolts and M6 nyloc nuts. Tighten all the bolts and nuts. See **(Image 1)**
2. Next install Front Filler panels. Take (4) of the loop P-clamps, two per each side front filler panel, install a 3" strip of provided foam tape on the inside of each clamp. Foam strip inserts will only be used for the front filler panel loop P-clamps. **This will make clamping force tighter so there will be less movement on the front fillers.* **(Image 2)**
3. Refer to **(Image 3)** Passenger side shown. Driver & passenger side front filler panels are built with a "Notch" to clear other accessories like the Tusk UTV Folding Glass Windshield Part #1904590020. The notch needs to be at the top and needs to face inward. Place correct front filler panel on the A-Pillar of the roll cage, and install each panel using (4) Foam taped loop P-Clamps, and (4) M6 x 16mm bolts and (4) M6 nyloc nuts. (See **Image 3 & Image 4**) **Note the location of the notches on the top and bottom of filler.* Leave All hardware loose for now.
4. Repeat steps for opposite side.



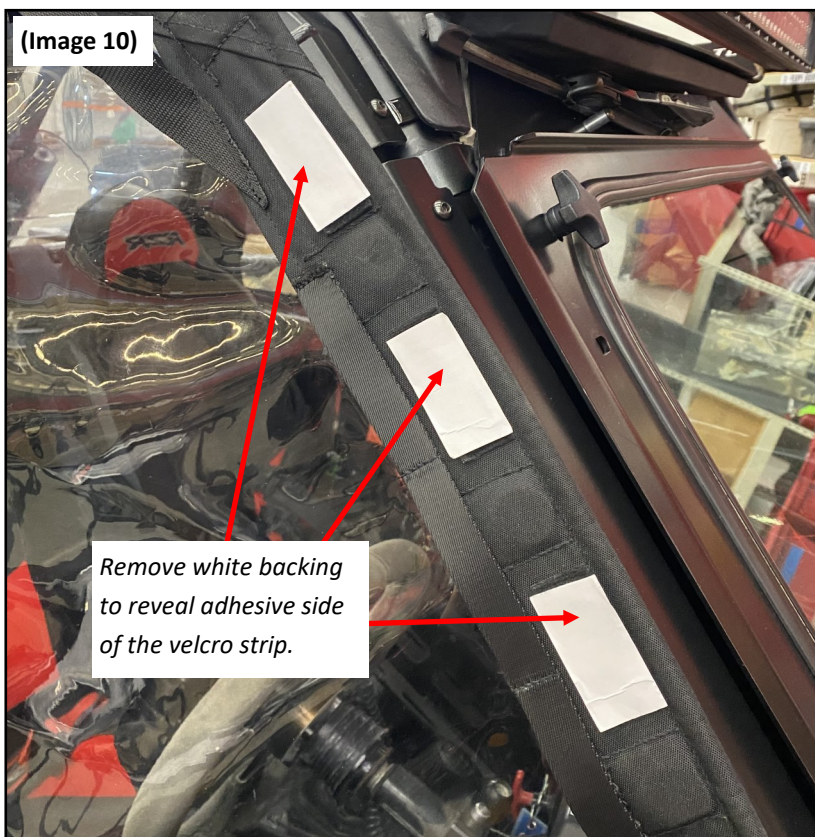
- Next, locate the rear upper filler panels, these panels will be fitted to the machine using the (4) P-Clamps. For this install we moved the roof over to gain access of the upper rear roll cage for ease installation of the upper filler panels.
- Place the P-clamps on the upper rear roll cage with the flat section of the P-clamp facing up. Loosely secure the wide filler panel to the P-Clamps on the roll cage using the provided M6x16mm button head bolts, and M6 Nyloc nuts. **(Image.5)**



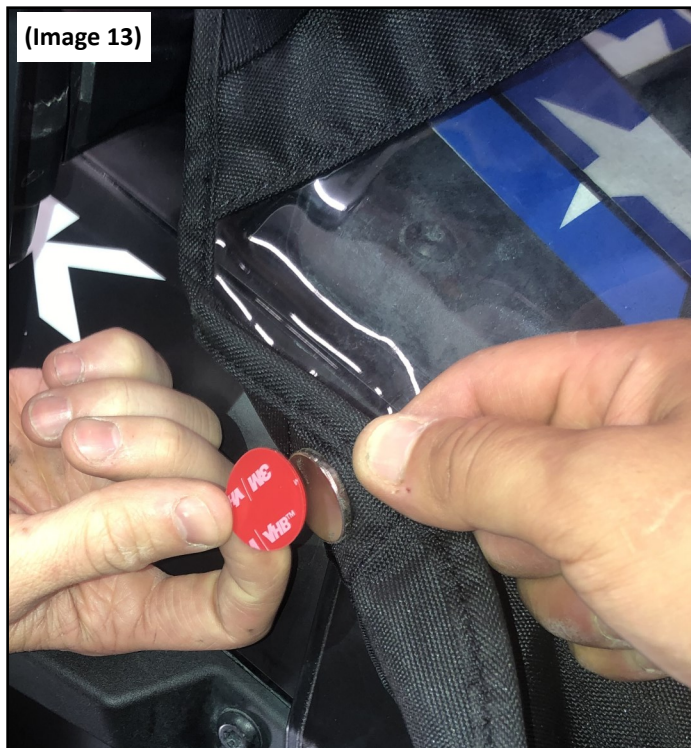
- Side filler panel install. First install the bulb seal, to the fit the side filler panel as shown **(Image.6)**. Cut each piece of bult seal so it fits between each mounting hole locations on the four front edges (bulb needs to face down) as shown.
- Locate (3) P-Clamps and install these to the vertical section of the roll cage between the front seats and rear of the vehicle as shown below. Install the side filler panel using the provide hardware M6x16mm button head bolts and M6 Nyloc Nuts.

Installing & Adjusting For Soft Skins

7. With all the aluminum filler panels tightly installed, It is time to install the door skins. Let the magnets attach on the top of each filler panel via the magnets, let the rest of the door hang. Do this for both front and rear of the car *(See image 8)*
8. Next, locate the velcro straps along the back edges of the doors. Secure the rear section of each door using the velcro straps around the rear sections of the roll cage of the machine. *(See image 9)*
9. For the front doors let the front magnets line up with the front filler. Adjust the filler accordingly. Tighten the front filler once you are happy with the fit.
10. Next, locate velcro strips on the inside of each front door skins between each magnetic locations. Peel protective tape to reveal the adhesive backing. Apply the sticky side to the inside of each front filler. Velcro strips should be installed between each magnet on the inside of the front filler *(Image 10)*.
11. Repeat steps for the opposite side. **Note: Be sure you are satisfied with magnet alignment on the front and rear doors. This is critical for the remainder of the installation.*



12. With the door skins attached to the rear of the roll cage, and the magnets all attached you are ready to install the snaps.
13. Locate and prepare to install the snaps to the lower door. The Tusk Zipperless Upper Door is designed to work with the OEM Half doors, and the Tusk Barricade Doors. These instructions will show them being installed on the Tusk Barricade Doors.
14. Locate the threading snaps. You will need to mark the snap locations on your lower hard door. Once the locations are marked, use a 3/16" drill bit for the holes. The snaps will go in the drilled holes with the nuts on the back side. **(See Image 12)**
15. Once all snaps are installed, Located the 3M Round sticker and the disc magnet. Attach the magnet to the door skin in the lower front corner, and attach the 3M disc to the back side. **(See Image 13)**
16. Remove backing and attach the disc magnet to the body of the machine. Repeat steps on opposite side.
17. Reinstall other accessories that may have been removed for install.





All 4 sides of the Tusk Zipperless Doors easily roll to the back of the machine when not in use. This is done by releasing all snaps, releasing all magnets, undoing the lowest Velcro strap, and rolling the soft skins towards the back of the machine. Use the two long Velcro straps to secure doors. **(See image 14)** driver side front shown.

Enjoy the use of your new Tusk Zipperless Upper Doors!

Please take note of the caution label on the inside of the door.

These door are not intended to be "Unrolled" or "In use position" on the machine if transporting on an open trailer. Please be sure they are in the rolled "Stowed" position during transport.

NOTE: When storing doors for a period of time, it is best to have the Zipperless Upper Doors unrolled. Because of the nature of the clear poly vinyl it has memory of shape. If door is rolled tight for an extended period of time, It will take a time for door to return back to its original shape.



Caution label on inside of door